

TECHNICAL DATA SHEET

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THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

PRODUCT DESCRIPTION

An elegant, soft sheen finish Acrylic PVA for interior and exterior use

PRODUCT USES

- All purpose wall and ceiling finish for application to interior and exterior cement plaster, gypsum board, fibre cement, concrete, unglazed bricks and various types of composite boarding.
- Also suitable for application to metal and wooden trims, provided those surfaces are suitably primed before the application of this material.

FEATURES AND BENEFITS

- Elegant soft sheen finish.
- · Washable and easy to clean.
- Hard wearing and durable wall finish.
- Easy water clean-up.

PRODUCT INFORMATION

Appearance Soft sheen

Colour White only

Binder Type Styrene Acrylic

Density at 23°C Approx. 1.34 kg/l

Solids Content By weight: Approx. 45%

By volume: Approx. 26%

Packaged Viscosity Viscosity at 23°C: Approx. 100 KU

Spreading Rate Approx. 8m² per litre depending on surface porosity, profile

and application method

Recommended DFT per coat Min. 25μm. Max. 30μm Recommended WFT per coat Min. 80μm. Max. 120μm

Flash Point Non-flammable





APPLICATION INFORMATION

Mixing Stir until homogeneous with a flat paddle.

Application Surface conditions Surface Temperature between 10 - 35°C. Relative Humidity

between 10 – 85 % OR 2°C above dew point minimum.

Application methods Brush, roller or airless spray.

Thinner Thinning not recommended. Ready for use after thorough

stirring.

Drying Time Touch dry 1 hour at 23°C.

Recoating Time 4 hours at 23°C (Drying times will be extended during cold,

wet or humid conditions)

Cleaning of equipment After use, remove as much product as possible, and then

clean immediately with water.

Substrates Suitable for cement plaster, gypsum plaster, concrete

unglazed bricks, fibre-cement, various types of composite

boarding, PVC, metal and wood trims provided that

appropriate preparation and priming is done.

Precautions Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to substrate without priming.

Not suitable for direct application to powdery or friable

surfaces whether previously painted or not.

Essentially a wall coating. For areas subject to continual handling/soiling, e.g. cupboards and doorframes, use

Bergermaster Contractors Gloss Enamel.

Not suitable for use in kitchen and bathrooms.

Do not clean the surface within 7 days of applying.

Coats Required Apply two to three finishing coats to new surfaces to achieve

a closed film and solid colour.

SURFACE PREPARATION

Plaster sand should comply with SABS 1090 requirements. Plaster mix must be applied at a minimum thickness of 10mm, curing to a hard and sound finish, free of soft and friable material. MPA strength must comply with SABS 0164-1 (10MPA=2, 6:1 and 5MPA=4:1).

Ensure that surfaces are sound and free from dust, oil, grease, dirt, and debris. Surfaces must be thoroughly dry - no more than 12% moisture content.

NEW SURFACES

Cement Plaster (non-friable), Fibre Cement and Composite Boarding

• It is recommended that fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.





SURFACE PREPARATION

NEW SURFACE

Cement Plaster (non-friable), Fibre Cement and Composite Boarding - Continue

- Remove any loose particles and laitance by most suitable means. Soft, under bound, friable surface including pointing mortar need to be removed and repaired to a sound condition.
- For very absorbent surfaces more than one coat Bergermaster Water Based Plaster
 Primer could be required to achieve correct binding and sealing properties.

Gypsum Plaster - Interior

- Newly applied Gypsum Plaster can present variable surface finishes based on the application method, the quality and type of gypsum plaster used. This can present variability in the finish of the applied gypsum in terms of surface hardness, texture and porosity. This may require added attention during priming.
- Ensure the gypsum plaster is <u>sound</u>, <u>non-friable</u>, applied and cured as per the manufacturer's specifications.
- After wiping down the gypsum plaster, no chalky powder should remain on the surface.
- If the gypsum is sound, apply a single coat Bergermaster Water Based Plaster Primer.
- As gypsum plaster is a very porous surface, adsorption of the plaster primer may occur.
 To test for this, wipe a black cloth over the dried Bergermaster Water Based Plaster
 Primer to test its integrity. If a white residue is found on the back of the cloth, apply 1 to
 2 further coats of Bergermaster Water Based Plaster Primer to achieve the correct
 binding and sealing properties.

Concrete

- Remove any uncured cement, grease, and mould release agents by high-pressure water blast, or wash with a strong solution of **Dulux Pre-Paint Sugar Soap** /water solution. Rinse off thoroughly with clean water and allow drying.
- For best paint system performance prime with one full coat Bergermaster Water Based
 Plaster Primer.

Mild Steel and Iron

- Inspect shop-primer thoroughly for damage by installation. All rust, scale and dirt must
 be removed by scraping or with steel wire brushes, and then thoroughly sand with
 medium grit sandpaper and finish with fine grit sandpaper down to a bright metal finish.
 Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags
 dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying.
- Prime with one to two coats **Dulux Steel Primer**, depending on the severity of the conditions. Two coats recommended for coastal conditions.
- For best paint system performance follow primer with **Dulux Universal Undercoat** before applying the selected finishing coat.





SURFACE PREPARATION

NEW SURFACE

PVC Gutters and Downpipes

- Lightly sand surfaces to a matt finish for improve adhesion. Clean and degrease with Dulux Pre-Paint Brush Cleaner/ Degreaser or a water-miscible household degreaser. Rinse thoroughly with water and allow drying.
- Prime with one full coat Dulux Supergrip.

Wooden Surfaces

- Timber treated with borer- or fire retardant may cause slow drying (consult supplier).
- Treat knots in timber with Knotting Agent.
- Spot prime nail heads with **Duluix Steel Primer**.
- Special attention must be given to painting the end grain to avoid moisture penetration apply a second coat after 10 - 20 minutes.
- Prime with one coat **Dulux Wood Primer**. Two coats may be required for very absorbent wood. Alternatively, wooden surfaces can be primed with **Dulux Supergrip** to support a water-based paint system.
- For best paint system performance follow Dulux Wood Primer with Dulux Universal Undercoat before applying the selected finishing coat.

PREVIOUSLY PAINTED SURFACES

Good Condition, not powdery

- Remove any loose and flaking paint back to a sound substrate and firm edges by scraping and sanding.
- Clean surfaces with Dulux Pre-Paint Sugar Soap /water solution to remove all surface
 contaminates and chalky residue, rinse with clean water to remove all traces of the
 Dulux Pre-Paint Sugar Soap treatment and allow drying out. For exterior application
 can high pressure water jet cleaning be used as an alternative to the Dulux Pre-Paint
 Sugar Soap treatment.
- Spot prime bare exposed substrates with appropriate primer.
- Enamel surfaces need to be sanded to a matt finish to aid adhesion before commencing with the **Dulux Pre-Paint Sugar Soap** /water solution treatment.
- Apply a coat of Dulux Universal Undercoat.

Old Paint in Poor Condition

- Completely remove all loose and flaking paint.
- Remove oil, grease dirt or any other contaminants with Dulux Pre-Paint Sugar Soap/water solution and allow drying.
- Friable surfaces must be removed and repaired.





SURFACE PREPARATION

PREVIOUSLY PAINTED

Old Paint in Poor Condition - Continue

- Chalked surfaces must be thoroughly brushed or prepared with high pressure water cleaning. NOTE: While this product can be used for sealing exterior chalked or slightly friable surfaces, it will not penetrate thick layers of powdery material. Bonding Liquid, which is un-pigmented, is preferred.
- Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 4:1 water/chlorine, or 4:1 water/sodium hypochlorite. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water and allow drying.
- Prime all exposed areas with appropriate primer as for new surfaces.

FILLING

Fill all imperfections with the appropriate **Dulux Pre-Paint** filler and spot prime filled areas with appropriate primer once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

HEALTH AND SAFETY INFORMATION

This product contains no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidently swallowed, seek medical advice immediately and show this container to the doctor. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible.

If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses.

Ensure good ventilation during application and drying. It is recommended to use suitable protective clothing and equipment. To avoid the risk of spillage, always store and transport containers in a secure upright position. Refer to Material Safety Data Sheet for complete information.

ADDITIONAL INFORMATION

Packaging White: 5Lt, 20Lt

Storage Conditions Store under cool dry conditions away from direct sunlight,

heat and extreme cold.

Disclaimers Colour references are as accurate as modern printing will

allow. Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation.





ADDITIONAL INFORMATION

Disclaimers - Continue

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.

TDS STANDARD DISCLAIMER

The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note; Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website www.duluxtrade.co.za or please contact: Dulux On-Line on 0860 330 111. Email ZA.Helpline@akzonobel.com.

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